DATASHEET F-106FI

IN-FLOW 'High-Flow' F-106Fl

Industrial Style Mass Flow Meter for High Gas Flow



Industrial Style Gas Mass Flow Meters for high flow rates

Bronkhorst^{*} model F-106FI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 14...700 m^3_n/h and 140...7000 m^3_n/h at operating pressures up to 40 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pcboard contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen[®], DeviceNet[™], EtherCAT[®], PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 14700 m_{n}^{3}/h max. 1407000 m_{n}^{3}/h (based on N ₂)		
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS		
Repeatability	< 0,2 % RD		
Turndown ratio	1:50		
Multi fluid capability	Storage of max. 8 calibration curves		
Response time (sensor)	typical: 0,5 sec.		
Operating temperature	-10+70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 050°C		
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C		
Pressure sensitivity	0,1% Rd/bar typical N ₂ ; 0,01% Rd/bar typical H ₂		
Leak integrity, outboard	tested < 2 x 10 ⁻⁹ mbar l/s He		
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical N_2		
Warm-up time	30 min. for optimum accuracy 2 min for accuracy \pm 2% FS		

Material (wetted parts)	stainless steel 316L or comparable		
Pressure rating (PN)	up to 40 bar abs (PN10, 16, 40); for hazardous gases such as O ₂ , H ₂ , etc. do not exceed operating pressure of 10 bar; for higher pressure select a flanged type MFM, series F-107/F-117.		
Process connections	Wafer type, for mounting between flanges according to DIN DN200 or ANSI 8"		
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®		
Weight	18,1 kg		
Ingress protection	IP65		

Electrical properties

Power supply	+15 24 Vdc					
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	95 mA	125 mA	<75 mA		
	24 V	65 mA	85 mA	<50 mA		
Analog output	05 (10) Vdc or 0 (4)20 mA (sourcing output)					
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS					

Electrical connection

Analog/RS232	8 DIN (male);	
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);	
CANopen [®] / DeviceNet [™]	5-pin M12 (male);	
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)	
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);	
EtherCAT [®] / PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)	
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)	

Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)

User friendly operation, menu driven with 4 push buttons



BRIGHT SERIES

Compact Local R/C Module

Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



PIPS SERIES

Plug-in Power Supply For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

Related products



IN-FLOW 'HIGH-FLOW' F-106EI

> Min. flow 8 ... 400 m3n/h Max. flow 80 ... 4000 m3n/h Pressure rating up to 40 bar Wafer type connection (DIN/ANSI) Rugged IP65 housing



IN-FLOW 'HIGH-FLOW' F-106GI

Min. flow 22 ... 1100 m3n/h Max. flow 220 ... 11000 m3n/h Pressure rating up to 40 bar Wafer type connection (DIN/ANSI) Rugged IP65 housing



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst[®]!