# DATASHEET F-111AC

# EL-FLOW Select F-111AC

Digital Thermal Mass Flow Meter for Gases



# Gas Mass Flow Meters for low/medium flow rates

Bronkhorst<sup>\*</sup> model F-111AC Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 0,4...20  $I_n$ /min and 2...100  $I_n$ /min at operating pressures between vacuum and 100 bar. The MFM consists of a <u>thermal mass flow sensor</u> and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve.

EL-FLOW<sup>®</sup> Select series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen<sup>®</sup>, DeviceNet<sup>™</sup>, EtherCAT<sup>®</sup>, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols. The EL-FLOW<sup>®</sup> Select design features optional Multi Gas / Multi Range functionality, providing (OEM-) customers with optimal flexibility and process efficiency.

# **Technical specifications**

### Measurement / control system

Flow range (intermediate ranges available)	min. 0,420 ln/min max. 2100 ln/min (based on $N_2$ )	
Accuracy (incl. linearity) (based on actual calibration)	± 0,5 % RD plus ±0,1% FS	
Repeatability	< 0,2 % RD	
Turndown ratio	up to 1:187,5 (1:50 in analog mode)	
Multi fluid capability	storage of max. 8 calibration curves; optional Multi Gas / Multi Range functionality up to 10 bar abs	
Response time (sensor)	typical 0,5 sec.	
Operating temperature	-10 +70 °C	
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C	
Pressure sensitivity	$<$ 0,1% Rd/bar typical N_2; 0,01% Rd/bar typical H_2	
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar l/s He	
Attitude sensitivity	max. error at 90° off horizontal 0,2% at 1 bar, typical $N_2$	
Warm-up time	30 min. for optimum accuracy 2 min. for accuracy ± 2% FS	

Material (wetted parts)	Stainless steel 316L or comparable
Pressure rating (PN)	100 bar abs
Process connections	compression type or face seal (VCR/VCO) couplings
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®, FDA and USP Class VI approved compounds
Weight	0.6 kg
Ingress protection	IP40

#### **Electrical properties**

Power supply	+15 24 V	+15 24 Vdc				
Max. power consumption meter	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	95 mA	125 mA	<75 mA		
	24 V	65 mA	85 mA	<50 mA		
Max. Power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus		
controller	15 V	290 mA	320 mA	<75 mA		
	24 V	200 mA	215 mA	<50 mA		
Analog output	05 (10) V	05 (10) Vdc or 0 (4)20 mA (sourcing output)				
Digital communication	options: PF	standard: RS232; options: PROFIBUS DP, CANopen®, DeviceNet™, PROFINET, EtherCAT®, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK, FLOW-BUS				

#### **Electrical connection**

Analog/RS232	9-pin D-connector (male);
PROFIBUS DP	bus: 9-pin D-connector (female); power: 9-pin D-connector (male);
CANopen <sup>®</sup> / DeviceNet <sup>™</sup>	5-pin M12-connector (male);
FLOW-BUS/Modbus-RTU/ASCII	RJ45 modular jack
Modbus TCP / EtherNet/IP / POWERLINK	2 x RJ45 modular jack (in/out);
EtherCAT <sup>®</sup> / PROFINET	2 x RJ45 modular jack (in/out)

#### **Control valve options**

External actuator options to be connected to the controller

# **Ex-proof specifications**

### Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the product page on our website

## **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation,

menu driven with 4 push buttons



#### BRIGHT SERIES

Compact Local R/C Module Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



### PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



# IN-LINE FILTER LOW FLOW SERIE M-411

1/4" female in / male out 100 bar Average porosity 0.5...15 μm

### **Related products**



#### EL-FLOW SELECT F-111B

Min. flow 0,16...8 mln/min Max. flow 0,16...25 In/min Pressure rating 100 bar Compact design High accuracy



**EL-FLOW SELECT F-201AV** 

Min. flow 0,4...20 In/min Max. flow 0,6...100 In/min Pressure rating 64 bar Compact design High accuracy and repeatability



EL-FLOW SELECT F-112AC

Min. flow 0,8...40 In/min Max. flow 1,4...250 In/min Pressure rating 100 bar Compact design High accuracy



EL-FLOW SELECT F-122M

Min. flow 0,3...15 In/min Max. flow 5...250 In/min Pressure rating 200 bar Compact design High accuracy



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst<sup>®</sup>!