

# DATASHEET P-702CM

## EL-PRESS Metal Sealed P-702CM (P1-control)

Metal-Sealed Back Pressure Controller



### Metal-Sealed Back Pressure Controllers

Bronkhorst® model P-702CM Back Pressure Transducers (EPCs) are designed especially to meet the requirements of the semicon market as well as other high purity gas applications. The instruments feature high surface quality and are of modular construction with metal-to-metal seals that ensure long-term leak tightness. The P-702CM is suited for precise measurement and control of pressure ranges between 20...100 mbar and 12,8...64 bar absolute or 4,2...21 bar gauge. The EPC has a well-proven compact thru-flow design and includes a diaphragm type piezo-resistive pressure sensor, a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for pressure control by means of integrated control valve.

In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols

### Technical specifications

#### Measurement / control system

Absolute pressure sensors	Code: 350A - Ranges (FS): 100 ... 350 mbara - P-max: 1,0 bara - Burst pressure: 1,4 bara Code: 1K1A - Ranges (FS): 0,35 ... 1,1 bara - P-max: 3,1 bara - Burst pressure: 4,2 bara Code: 6K0A - Ranges (FS): 1,1 ... 6 bara - P-max: 10,5 bara - Burst pressure: 14 bara Code: 21KA - Ranges (FS): 6 ... 21 bara - P-max: 62 bara - Burst pressure: 84 bara Code: 64KA - Ranges (FS): 21 ... 64 bara - P-max: 100 bara - Burst pressure: n.a.
Relative pressure sensors	Code: 350R - Ranges (FS): 100 ... 350 mbarg - P-max: 1,0 barg - Burst pressure: 1,4 barg Code: 1k1R - Ranges (FS): 0,35 ... 1,1 barg - P-max: 3,1 barg - Burst pressure: 4,2 barg Code: 6K0R - Ranges (FS): 1,1 ... 6 barg - P-max: 10,5 barg - Burst pressure: 14 barg Code: 21KR - Ranges (FS): 6 ... 21 barg - P-max: 62 barg - Burst pressure: 84 barg
Accuracy (incl. linearity and hysteresis)	± 0,5 % FS
Repeatability	< 0,1 % RD
Pressure rangeability	measurement: 1 : 50 (2...100%) control: 1 : 5 (with flow range 1 : 50)
Control stability	≤ ± 0,05 % FS (typical for 1 slm N <sub>2</sub> at specified process volume)
Operating temperature	-10 ... +50 °C up to +70°C on request
Temperature sensitivity	0,1% FS/°C
Max. Kv-value	6,6 x 10 <sup>-2</sup>
Leak integrity, outboard	< 2 x 10 <sup>-11</sup> Pa.m <sup>3</sup> /s He
Leak-by through closed valve	< 10 <sup>-5</sup> Pa.m <sup>3</sup> /s He
Attitude sensitivity	may be mounted in any position

## Measurement / control system

Warm-up time	negligible
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## Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable
Process connections	1/4" face seal couplings
Seals	outer seals: metal-to-metal (no O-rings); valve seat: Kalrez® (FFKM); option: Viton®
Weight	0,7 kg
Ingress protection	IP40

## Electrical properties

Power supply	+15 ... 24 Vdc			
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	290 mA	320 mA	<75 mA
	24 V	200 mA	215 mA	<50 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS			

## Electrical connection

Analog/RS232	9-pin D-connector (male);
PROFIBUS DP	bus: 9-pin D-connector (female); power: 9-pin D-connector (male);
CANopen® / DeviceNet™	5-pin M12-connector (male);
FLOW-BUS/Modbus-RTU/ASCII	RJ45 modular jack
Modbus TCP / EtherNet/IP / POWERLINK	2 x RJ45 modular jack (in/out);
EtherCAT®/ PROFINET	2 x RJ45 modular jack (in/out);

## Control valve options

## External actuator options to be connected to the controller

## Ex-proof specifications

## Approvals / certificates

Technical specifications subject to change without notice.

**Note:** The measuring cell of the pressure sensor is separated from the external pressure by a thin, sensitive stainless steel diaphragm, and the sealed off cavity between diaphragm and cell is filled with oil. Since the standard oil filling is flammable, Bronkhorst advises to take precautions when oxygen or any other explosive fluid is used.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

## Related products



**EL-PRESS METAL SEALED P-502CM**

Min. pressure 2...100 mbar  
Max. pressure 1,28...64 bar  
Metal-to-metal outer seals  
Cleanroom assembled



**EL-PRESS METAL SEALED P-602CM (P2-CONTROL)**

Min. pressure 2...100 mbar  
Max. pressure 1,28...64 bar  
Metal-to-metal outer seals  
Cleanroom assembled



**EL-FLOW METAL SEALED F-201CM**

Min. flow 0,12...6 mln/min  
Max. flow 1... 50 ln/min  
Pressure rating 64 bar  
Metal-to-metal outer seals  
Cleanroom assembled



**EL-PRESS P-702CV (P1-CONTROL)**

Min. pressure 20...100 mbar  
Max. pressure 12,8...64 bar  
Absolute or gauge pressure  
High accuracy