

DATASHEET L23I-C2I

LIQUI-FLOW™ 'Industrial Style' L23I+C2I

Digital Thermal Liquid Mass Flow Controller, Industrial Style



Liquid Mass Flow Controllers for low flow rates, industrial style

Bronkhorst® model L23I+C2I Liquid Flow Controllers (LFCs) are suited for precise measurement and control of flow ranges between 2...100 g/h and 20...1000 g/h at operating pressures up to 100 bar. The LFC consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for mass flow control by means of an integrated control valve. The "Industrial Style" LIQUI-FLOW™ model is of rugged design (IP65) for use in industrial environments.

LIQUI-FLOW™ series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 2...100 g/h max. 20...1000 g/h (based on H ₂ O)
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS
Repeatability	< 0,2 % FS (typical H ₂ O)
Turndown ratio	1:50 (2...100%)
Settling time (in control, typical)	< 2 sec.
Operating temperature	5 ... 50 °C
Temperature sensitivity	± 0,1% FS/°C
Max. Kv-value	2,37x10 ⁻³
Max. fluid viscosity	0.1 Pa·s
Attitude sensitivity	negligible
Warm-up time	30 min. for optimum accuracy; 2 min for accuracy ± 2% FS

Mechanical parts

Material (wetted parts)	stainless steel 316L/320
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Mechanical parts

Pressure rating (PN)	100 bar abs
Max. ΔP	10 bar dif
Process connections	compression type or face seal (VCR/VCO) couplings
Purge connection	1/8" OD compression type or 1/8" VCR
Seals	FFKM/Kalrez®; other on request
Ingress protection	IP65

Electrical properties

Power supply	+15 ... 24 Vdc +/-10%			
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	285 mA	305 mA	<75 mA
	24 V	250 mA	270 mA	<50 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS			

Electrical connection

Analog/RS232	8 DIN (male)
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male)
CANopen® / DeviceNet™	5-pin M12 (male)
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);

Control valve options

External actuator options to be connected to the controller

Certification for hazardous areas

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)
User friendly operation, menu driven with 4 push buttons



BRIGHT SERIES

Compact Local R/C Module

Bright, wide angle, 1.8" display
User friendly operation
Indication/operation/configuration



PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices
Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

Related products



LIQUI-FLOW™ 'INDUSTRIAL STYLE' L23I

Min. flow 2 ... 100 g/h
Max. flow 20 ... 1000 g/h
Pressure rating 100 bar
Compact, IP65 design
Analog, RS232 or fieldbus I/O



LIQUI-FLOW™ 'INDUSTRIAL STYLE' L13I+C2I

Min. flow 0,25 ... 5 g/h
Max. flow 5 ... 100 g/h
Pressure rating 100 bar
IP65 protected
Analog, RS232 or fieldbus I/O



LIQUI-FLOW™ L23V12

Min. flow 2 ... 100 g/h
Max. flow 20 ... 1000 g/h
Pressure rating 100 bar
Compact, IP40 design
Analog, RS232 or fieldbus I/O