

DATASHEET D-6373-BJ-1-2INCH-AND-D-6473-BJ-1-2INCH

MASS-STREAM D-6373/BJ-1/2 & D-6473/BJ-1/2 MFC

Direct Thermal Mass Flow Controller for Gases, IP65
protected

IP54 Mass Flow Controllers for high flow rates of gases

Bronkhorst® models D-6373/BJ-1/2" and D-6473/BJ-1/2" Mass Flow Controllers (MFCs) are suited for precise measurement of flow ranges between 2... 100 l_n/min and 20...1000 l_n/min at operating pressures between vacuum and 16 bar (g). The MFC consists of a proven inline thermal (CTA) mass flow sensor, a precise control valve and a microprocessor based pc-board with signal and fieldbus conversion. As a function of a setpoint value, the flow controller swiftly adjusts the desired flow rate. The instrument is IP54 compliant and can optionally be equipped with a modern, multi-functional and multi-colour display, with operator buttons on the instrument.

The digital MASS-STREAM™ series is characterized by a high degree of signal integrity and, as an option, up to 8 calibration curves of different gases and process conditions can be memorized in the instrument. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 2...100 l _n /min max. 20...1000 l _n /min (based on N ₂)
Accuracy (incl. linearity) (based on actual calibration)	± 1 % RD plus ± 0.5% FS (at calibration conditions)
Repeatability	< 0,2 % FS
Turndown ratio	up to 1:30
Type of gases	almost all gases, compatible with chosen materials
Response time (sensor)	approx. 0,9 sec.
Settling time (in control, typical)	< 5 sec.
Control stability	< 0,2 % FS typical
Operating temperature	0 ... 50 °C
Storage / Transport conditions	with display : 0 ... 50 °C, max. 95% RH (non-condensing); without display : -20 ... +80 °C, max. 95% RH (non-condensing)
Temperature sensitivity	D-63xx : ±0,2% Rd/°C (Air) D-64xx : ±0,1% Rd/°C (Air)
Pressure sensitivity	±0,3% Rd/bar typical (Air)
Max. Kv-value	1,1 / 3,4 (remain position)
Leak integrity, outboard	tested < 2 x 10 ⁻⁸ mbar l/s He

Measurement / control system

Attitude sensitivity	at 90° deviation from horizontal max. error 0,2 % at 1 bar typical N ₂
Warm-up time	30 min. for optimum accuracy, within 30 seconds for accuracy ±4% FS

Mechanical parts

Sensor	Stainless steel SS 316 (AISI 316L)
Instrument body	D-63xx : Aluminium AL 50ST/51ST (anodised) or stainless steel SS 316 / D-64xx : Aluminium EN AW-6082-T6 (non-anodised) or stainless steel SS 316; Body of motor driven valve: Brass
Sieves and rings	Stainless steel SS 316
Pressure rating (PN)	10 bar g for instrument body in aluminium, 16 bar g for instrument body in stainless steel SS 316
Process connections	G1/2" (D-63xx : RP-type cavity / D-64xx : ISO1179-1 cavity) / compression type couplings
Seals	standard: Viton®; option: EPDM
Weight	Aluminium: 3,3 kg Stainless steel: 4,4 kg
Ingress protection	IP65 (if applicable IP54 for motor driven valve)

Electrical properties

Power supply	+24 Vdc ±10%			
Max. power consumption	Supply 24 V	Basic consumption 260 mA	Add. for fieldbus 50 mA	Add. for display 20 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232 options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS			

Electrical connection

Analog/RS232	8 DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male)
CANopen® / DeviceNet™	5-pin M12 (male)
Modbus RTU / FLOW-BUS	5-pin M12 (male)
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);
EtherCAT® / PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)

Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

Recommended accessories



PIPS SERIES

Plug-in Power Supply

For lab-style or
industrial devices
Interchangeable plugs
(Euro, UK, USA,
Australian, IEC) for
mains connection

Related products



MASS-STREAM D-6373/002AI & D-6473/002AI MFC

Min. flow 2...100 l/min
Max. flow 20...1000 l/min
Pressure rating up to 20 bar
Rugged sensor and housing (IP65)
Optional integrated TFT display



MASS-STREAM D-6370 & D-6470 MFM

Min. flow 2...100 l/min
Max. flow 10...1000 l/min
Pressure rating up to 20 bar
Rugged sensor and housing (IP65)
Optional integrated TFT display



MASS-STREAM D-6373/BJ-1 & D-6473/BJ-1 MFC

Min. flow 2...100 l/min
Max. flow 20...1000 l/min
Pressure rating up to 16 bar
Rugged sensor and housing (IP54)
Optional integrated TFT display