# DATASHEET F-202AV

# EL-FLOW Select F-202AV

Digital Thermal Mass Flow Controller for Gases



# Gas Mass Flow Controllers for medium flow rates

Bronkhorst<sup>®</sup> model F-202AV Mass Flow Controllers (MFCs) are suited for accurate measurement and control of flow ranges between 0,8...40 l<sub>n</sub>/min and 5...250 l<sub>n</sub>/min at operating pressures between vacuum and 64 bar. The MFC consists of a <u>thermal mass flow sensor</u>, a precise control valve and a microprocessor based pc-board with signal and fieldbus conversion. As a function of a setpoint value, the flow controller swiftly adjusts the desired flow rate.

EL-FLOW<sup>®</sup> Select series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen<sup>®</sup>, DeviceNet<sup>™</sup>, EtherCAT<sup>®</sup>, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols

# **Technical specifications**

#### Measurement / control system

Flow range (intermediate ranges available)	min. 0,840 l <sub>n</sub> /min max. 5250 l <sub>n</sub> /min (based on N <sub>2</sub> )		
Accuracy (incl. linearity) (based on actual calibration)	± 0,5 % RD plus ±0,1% FS		
Repeatability	< 0,2 % RD		
Turndown ratio	1:50		
Multi fluid capability	Storage of max. 8 calibration curves		
Settling time (in control, typical)	24 seconds		
Control stability	$\leq \pm 0.1 \% FS$		
Operating temperature	-10 +70 °C		
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C		
Pressure sensitivity	< 0,1% Rd/bar typical N <sub>2</sub> ; 0,01% Rd/bar typical H <sub>2</sub>		
Max. Kv-value	0,04 0,4		
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar I/s He		
Attitude sensitivity	max. error at 90° off horizontal 0,2% at 1 bar, typical $N_2$		
Warm-up time	30 min. for optimum accuracy 2 min. for accuracy ± 2% FS		

## **Mechanical parts**

Material (wetted parts)	Stainless steel 316L or comparable		
Pressure rating (PN)	64 bar abs		
Process connections	compression type or face seal (VCR/VCO) couplings		
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®, FDA and USP Class VI approved compounds		
Weight	2,1 kg		
Ingress protection	IP40		

## **Electrical properties**

Power supply	+ 15 24 Vdc					
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	290 mA	320 mA	<75 mA		
	24 V	200 mA	215 mA	<50 mA		
Analog output	05 (10) Vdc or 0 (4)20 mA (sourcing output)					
Digital communication	standard: RS232; options: PROFIBUS DP, CANopen®, DeviceNet™, PROFINET, EtherCAT®, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK, FLOW-BUS					

#### **Electrical connection**

Analog/RS232	9-pin D-connector (male);	
PROFIBUS DP	bus: 9-pin D-connector (female); power: 9-pin D-connector (male);	
CANopen <sup>®</sup> / DeviceNet <sup>™</sup>	5-pin M12-connector (male);	
FLOW-BUS/Modbus-RTU/ASCII	RJ45 modular jack	
Modbus TCP / EtherNet/IP / POWERLINK	2 x RJ45 modular jack (in/out);	
EtherCAT <sup>®</sup> / PROFINET	2 x RJ45 modular jack (in/out)	

## **Control valve options**

External actuator options to be connected to the controller

**Ex-proof specifications** 

## Approvals / certificates

## Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the product page on our website

#### **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation,

menu driven with 4 push buttons



#### BRIGHT SERIES

Compact Local R/C Module Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



#### PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



# IN-LINE FILTER MEDIUM FLOW SERIE M-412

1/4" female in / male out 100 bar Average porosity 2...20 μm

#### **Related products**



#### **EL-FLOW SELECT F-201AV**

Min. flow 0,4...20 ln/min Max. flow 0,6...100 In/min Pressure rating 64 bar Compact design High accuracy and repeatability



#### EL-FLOW SELECT F-203AV

Min. flow 4...200 In/min Max. flow 33...1670 In/min Pressure rating 64 bar Compact design High accuracy and repeatability



EL-FLOW SELECT F-212AV

Min. flow 0,8...40 ln/min Max. flow 5...250 ln/min Pressure rating 100 bar Compact design High accuracy and repeatability



#### EL-FLOW SELECT F-112AC

Min. flow 0,8...40 In/min Max. flow 1,4...250 In/min Pressure rating 100 bar Compact design High accuracy



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst<sup>®</sup>!