# mini CORI-FLOW™ M13V11I

Low Flow Coriolis Mass Flow Controller for Gases

- High accuracy, excellent repeatability
- Fast response
- Independent of fluid properties
- Additional density and temperature output
- Compact, rugged (IP65) design
- Optional ATEX approval Cat.3, Zone 2
- Valve function: Normally Opened



### **Low Flow Coriolis Mass Flow Controllers for Gases**

mini CORI-FLOW<sup>™</sup> Mass Flow Meters and Controllers are precise and compact instruments, based on the <u>Coriolis measuring principle</u>, designed to cover the needs of the low flow market. Bronkhorst<sup>®</sup> model M13V11I Mass Flow Controller (MFC) is suited for highly accurate control of gas flow in the range of 0...2000 g/h (which corresponds with 0...26,6 l<sub>n</sub>/min when used on nitrogen) at operating pressures up to 100 bar (higher on request). The instruments are equipped with a robust IP65 weatherproof housing and are optionally available with ATEX approval for use in Zone 2 hazardous areas.

The instrument contains a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for mass flow control by means of an integrated control valve (normally opened).

# **Technical specifications**

# Measurement / control system

Flow rates	02000 g/h (nominal flow rate: 1000 g/h); Full Scale (FS) value is user-configurable
Mass flow accuracy	± 0,5 % of rate
Repeatability	$\pm 0.05\%$ of rate $\pm \frac{1}{2}(ZS^* \times 100 / \text{actual flow})\%$
Turndown ratio	1:50
Zero stability (ZS)	$\leq$ $\pm$ 0,2 g/h (Guaranteed at constant temperature and for unchanging process and environment conditions.)
Settling time (in control, typical)	1 sec. (typical)
Temperature effect	on zero: $< 0.02 \text{ g/h/°C}$ ; on span: $< 0.001\% \text{ Rd/°C}$ ; self heating (at zero flow): $< 15^{\circ}\text{C}$ (Depends on flow rate, heat capacity fluid, T amb., T fluid and cooling capacity.)
Operating temperature	0 70 °C ; for ATEX Cat.3, Zone 2 max. 50°C
Mounting	Any position, attitude sensitivity negligible. Instrument to be rigidly bolted to a stiff and heavy mass or construction for guaranteed zero stability. External shocks or vibrations should be avoided.
Temperature accuracy	± 0,5 °C
Density accuracy	$\leq \pm 5 \text{ kg/m}^3$
Max. Kv-value	$2.4 \times 10^{-3}$
Leak integrity, outboard	< 2 x 10 <sup>-9</sup> mbar l/s He
Warm-up time	> 30 min. for optimum accuracy

# **Mechanical parts**

Sensor	single tube, DN 0.5
Valve seat	Kalrez®-6375, other on request
Material (wetted parts)	stainless steel 316L or comparable
Housing	stainless steel 430F
Pressure rating (PN)	100 bar abs
Process connections	compression type or face seal (VCR/VCO) couplings, or Tri-Clamp flanges (welded)
Seals	metal
Weight	1,5 kg
Ingress protection	IP65 (weatherproof)

# **Electrical properties**

Power supply	+1524 Vdc +/- 10%; Max. ripple recommended: 50 mV tt
Max. power consumption	max. 7 W
Analog output	05 (10) Vdc, min. load impedance > 2 k $\Omega$ ; 0 (4)20 mA (sourcing), max. load impedance < 375 $\Omega$
Analog setpoint	05 (10) Vdc, min. load impedance > 100 k $\Omega$ ; 0 (4)20 mA (sourcing), max. load impedance ~ 250 $\Omega$
Digital communication	standard: RS232; options: PROFIBUS DP, DeviceNet™, Modbus RTU or FLOW-BUS

#### **Electrical connection**

Analog/RS232	8-pin DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8-pin DIN (male);
CANopen® / DeviceNet™	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the  $\underline{product\ page}$  on our  $\underline{website}$ 

# **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)

User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display
User friendly operation

Indication/operation/configuration



#### **PIPS SERIES**

# Plug-in Power Supply

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



#### **MOUNTING PARTS**

#### Mass blocks and vibration dampeners

To guarantee zero stability of low flow Coriolis instruments

# **Related products**



#### MINI CORI-FLOW™ M13

Flow range 0...2000 g/h  $(0...26,6 \, ln/min \, N_2)$ Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



# MINI CORI-FLOW™ M14V11I

Flow range 0...30 kg/h (0...400 ln/min  $N_2$ )

Pressure rating 100 bar Independent of fluid properties

High accuracy, fast control (N/O)



#### MINI CORI-FLOW™ M13V10I

Flow range 0...2000 g/h (0...26,6 In/min N<sub>2</sub>) Pressure rating 100 bar Independent of fluid properties High accuracy, fast control (N/C)



#### MINI CORI-FLOW™ M12V11I

Flow range 0...200 g/h (0...2666 mln/min N<sub>2</sub>) Pressure rating 100 bar Independent of fluid properties High accuracy, fast control (N/O)



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